

Base Mounted Centrifugal Pumps TYPE RB12

REPAIR PARTS

| | CHART A | CHART B |
|------------------------------------|---------------|-------------------------|
| | 10 = 4" | 030 = 3HP |
| MODEL MPELLER DIA 5 | 50 = 5" | 050 = 5HP |
| | 60 = 6" | $075 = 7 \frac{1}{2}HP$ |
| DISCHARGE (CHART A) — PHASE | | 100 = 10HP |
| | | 150 = 15HP |
| HORSEPOWER (CHART B) RPM (CHART C) | CHART C | 200 = 20HP |
| | 34 = 3450RPM | 250 = 25HP |
| | 17 = 1750RPM | 300 = 30HP |
| | 11 = 1150RPM | 400 = 40 HP |
| | II - IISUKIWI | 500 = 50 HP |
| ORDERING PROCEDURE | | 600 = 60 HP |
| | | OOO OOIII |

Complete description is required when ordering.

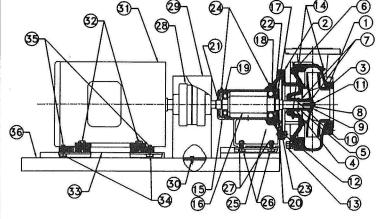
sales rep.

When a part number is not known or shown in the parts catalog, the complete model and serial number of the unit must be given.

Contact your sales rep to order parts. If you so not know who your sales rep is contact the factory for help in locating your

MEPCO reserves the right to substitute interchangeable parts.

| TEM | PART# | DISCRIPTION | |
|-----|--------------|---|--|
| 1 | 100477 | CASING-RB12-30 CAST IRON | |
| 1 | 100478 | CASING-RB12-40 CAST IRON | |
| 1 | 100479 | CASING-RB12-50 CAST IRON | |
| 1 | 100480 | CASING-RB12-60 CAST IRON | |
| 2 | 100513 | ADAPTER-RB12-30 & 40 284-326 CI | |
| 2 | 100512 | ADAPTER-RB12-50 & 60 284-326 CI | |
| 3 | 100499 | IMPELLER-RB12-30 BRONZE | |
| 3 | 100501 | IMPELLER-RB12-40 BRONZE | |
| 3 | 100503 | IMPELLER-RB12-50 BRONZE | |
| 3 | 100505 | IMPELLER-RB12-60 BRONZE | |
| 4 | | SEAL KIT SEE CHART | |
| 5 | A2-8909 | SLEEVE (Intergal Part of Seal kit) | |
| 6 | S-5337 | O-RING-CASING (Intergal Part of Seal kit) | |
| 7 | S-4982 | O-RING-IMPELLER (Intergal Part of Seal kit) | |
| 8 | S-3293 | WASHER-SEALING (Intergal Part of Seal kit) | |
| 9 | A2-3021XIT 4 | WASHER-IMPELLER (Intergal Part of Seal kit) | |
| 10 | A2-8911 | KEY-IMPELLER (Intergal Part of Seal kit) | |
| 11 | 102D09D2 | SCREW-CAP (Intergal Part of Seal kit) | |
| 12 | 102S08A1 | SCREW-WH SER 5/8-11X1 | |
| 13 | 102S12A1 | SCREW-WH SER 3/4-10X1-1/4 | |
| 14 | S-4328 | PLUG-PIPE 1/8" SQ HD STEEL | |
| 14 | 101S01A1 | PLUG-PIPE 1/8" BRASS | |
| 15 | D2-1833 | BEARING FRAME 254-364 | |
| 16 | 100211 | SHAFT 254-364 | |
| 17 | 100083 | BEARING CAP 254-364 | |
| 18 | S-5002 | BEARING 254-364 | |
| 19 | S-4994 | BEARING 254-364 | |
| 20 | S-5095 | LIP SEAL 254-364 | |
| 21 | S-4992 | LIP SEAL 254-364 | |
| 22 | S-5001 | RETAINING RING 254-364 | |

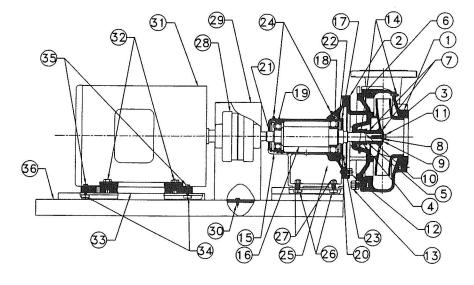


| 23 | 102S06A2 | SCREW-WH SER 3/8-16X1 | |
|------|----------|-------------------------------|--|
| 24 | S-4328 | PLUG-PIPE 1/8" SQ HD STEEL | |
| 25 | ML11935 | BEARING ASSEMBLY 254-264 | |
| 26 | 100046 | STUD-BEARING FRAME | |
| 27 | 8-3560 | NUT-LOCK 1/2-13UNC-2B FLANGED | |
| 28 | | COUPLING SEE CHART | |
| 29 | 100212 | GUARD-COUPLING 254-364 | |
| 30 | 102S06A1 | SCREW-WH SER 3/8-16X7/8 | |
| | | MOTORS (1150 RPM) | |
| ITEM | PART# | DISCRIPTION | |
| 31 | S-5401 | MOTOR 3 HP 3 PH-ODP-213T | |
| 31 | S-5400 | MOTOR 5 HP 3 PH-ODP-215T | |
| 31 | S-5399 | MOTOR 7 1/2 HP 3 PH-ODP-254T | |
| 31 | S-5398 | MOTOR 10 HP 3 PH-ODP-256T | |

| ITEM | PART # | DISCRIPTION | |
|------|----------|-----------------------------------|--|
| 31 | S-5480 | MOTOR 15 HP 3 PH-ODP-284T | |
| 31 | S-5481 | MOTOR 20 HP 3 PH-ODP-286T | |
| * - | | MOTORS (1750 RPM) | |
| 31 | S-2721 | MOTOR 7 1/2 HP 3 PH-ODP-213T | |
| 31 | S-2653 | MOTOR 10 HP 3 PH-ODP-215T | |
| 31 | S-2663 | MOTOR 15 HP 3 PH-ODP-254T | |
| 31 | S-2664 | MOTOR 20 HP 3 PH-ODP-256T | |
| 31 | S-3587 | MOTOR 25 HP 3 PH-ODP-284T | |
| 31 | S-3588 | MOTOR 30 HP 3 PH-ODP-286T | |
| 31 | S-3589 | MOTOR 40 HP 3 PH-ODP-324T | |
| 31 | S-3590 | MOTOR 50 HP 3 PH-ODP-326T | |
| 31 | S-3591 | MOTOR 60 HP 3 PH-ODP-364T | |
| 32 | 102S06A1 | SCREW-WH SER 3/8-16X7/8 (213-215) | |
| 32 | 102D09A1 | SCREW-CAP 1/2-13X1 (254-286) | |
| 32 | 102D11A1 | SCREW-CAP 5/8-11X1-1/4 (324-326) | |
| 33 | 100613 | SPACER-MTR RB12 213-215 | |
| 33 | 100203 | BLOCK-SPACER 254-326T | |
| 33 | 100364 | BLOCK-SPACER 254-256T BOTTOM | |
| 33 | 100204 | BLOCK-SPACER 284-286T | |
| 33 | 100205 | BLOCK-SPACER 324-326T | |
| 34 | 100048 | MOTOR/SPACER STUDS 213-215 | |
| 34 | 100217 | MOTOR/SPACER STUDS 254-256 | |
| 34 | 100047 | MOTOR/SPACER STUDS 284-286 | |
| 34 | 100048 | MOTOR/SPACER STUDS 324-365 | |
| 35 | S-5041 | NUT-LOCK 3/8-16 UNC-2B HEX FLG | |
| 36 | 100201 | BASE 254-364 | |

| | MOTOR DATA (HP) | | | |
|-------|-----------------|----------|----------|----------|
| | ODP | | TEFC | |
| | 3 PHASE | | 3 PHASE | |
| FRAME | 1150 RPM | 1750 RPM | 1150 RPM | 1750 RPM |
| 213T | 3 | 7 1/2 | 3 | 7 1/2 |
| 215T | 5 | 10 | 5 | 10 |
| 254T | 7 1/2 | 15 | 7 1/2 | 15 |
| 256T | 10 | 20 | 10 | 20 |
| 284T | 15 | 25 | 15 | 25 |
| 286T | 20 | 30 | 20 | 30 |
| 324T | - | 40 | _ | 40 |
| 326T | - | 50 | _ | 50 |
| 364T | _ | 60 | _ | 60 |

| | MOTOR DATA (HP) | | | |
|------|-----------------|-------|-----------------|-------|
| | ODP 3 PHASE | | TEFC 3 PHASE | |
| | | | | |
| 213T | 3 | 7 1/2 | 3 | 7 1/2 |
| 215T | 5 | 10 | 5 | 10 |
| 254T | 7 1/2 | 15 | 7 1/2 | 15 |
| 256T | 10 | 20 | 10 | 20 |
| 284T | 15 | 25 | 15 | 25 |
| 286T | 20 | 30 | 20 | 30 |
| 324T | - | 40 | - | 40 |
| 326T | - | 50 | - | 50 |
| 364T | _ | 60 | - | 60 |



SEAL KITS

| MOTOR | SEAL | PUMP | PART |
|----------|----------------|------|---------|
| FRAME | MATERIAL | TYPE | NUMBER |
| 213T | BUNA-N/CERAMIC | BF | ML11775 |
| 213T | EPT/CERAMIC | BF | ML11776 |
| 213T | VITON/CERAMIC | BF | ML11777 |
| 254/326T | BUNA-N/CERAMIC | BF | ML11784 |
| 254/326T | EPT/CERAMIC | BF | ML11785 |
| 254/326T | VITON/CERAMIC | BF | ML11786 |

SEAL KIT INCLUDES, SEAL, SLEEVE, CASING O-RING, IMPELLER O-RING, SEALING WASHER, IMPELLER WASHER, AND CAP SCREW.

COUPLINGS

| PART | | 3 PHASE |
|---------|------|---------|
| NUMBER | RPM | HP |
| ML12882 | 1150 | 3 |
| ML12882 | 1150 | 5 |
| ML11931 | 1150 | 7.5 |
| ML11931 | 1150 | 10 |
| ML12883 | 1150 | 15 |
| ML11933 | 1150 | 20 |
| ML12882 | 1750 | 7.5 |
| ML12882 | 1750 | 10 |
| ML11931 | 1750 | 15 |
| ML11932 | 1750 | 20 |
| ML12883 | 1750 | 25 |
| ML11933 | 1750 | 30 |
| ML12884 | 1750 | 40 |
| ML12885 | 1750 | 50 |
| ML12886 | 1750 | 60 |



3695 44th Strret SE Grand Rapids, MI 49512 (P) 616-971-3420 (F) 616-971-3421 www.mepcollc.com